MIM-Stainless Steels

Metal Injection Molding Materials

NEWAY PRECISION WORKS

NewayPrecision www.newayprecision.com

Technical Data:

Product Description

Our metal injection molded (MIM) stainless steels provide superior corrosion, hardness, and wear resistance. We offer a variety of alloys, including 304, 316L, 17-4 PH, 420, 440C, 430L, PANACEA, and M-12 Chromium. These high-performance alloys are ideal for small, complex parts with tight tolerances across medical, aerospace, automotive, and more industries. MIM technology allows for complex geometries not easily achieved by other methods.

Features and Applications

| Grade | Features | Applications |
|-------------------|---|---|
| MIM-304 | Excellent corrosion resistance, good formability and weldability, readily available | Equipment for food processing, pharmaceutical, architectural details, cryogenic vessels |
| MIM-316L | Improved corrosion and pitting resistance over 304, excellent weldability | Medical implants, pharmaceutical equipment, food processing equipment |
| MIM- 17-4 PH | High strength, good corrosion resistance, excellent wear resistance | Aerospace components, power generation parts, plastic injection molds |
| MIM- 420 | High hardness and wear resistance, moderate corrosion resistance | Cutlery, surgical instruments, valves, gears |
| MIM-440CI | Highest hardness and wear resistance of stainless steels, moderate corrosion | Bearings, valves, pumps, knives, cutlery |
| MIM-430L | Moderate corrosion resistance, easier to machine than 304/316 | Appliances, architecture, automotive trim |
| MIM-PANACEA | Exceptional hardness, wear resistance, high temperature strength | Aerospace, power generation, tooling |
| MIM-M-12 Chromium | Excellent corrosion resistance, high strength | Pumps, marine hardware, fasteners, valves |

Chemical Composition

| Element | Cr | Ni | Mn | Si | С | Co | Other |
|----------------------|--------|-------|-------|-------|-------|-------|-------|
| MIM-304 | 18.50% | 9.50% | 1% | 0.50% | 0.05% | - | - |
| MIM-316L | 17% | 12% | 1.50% | 0.50% | 0.02% | - | - |
| MIM- 17-4 PH | H 16% | 4% | 0.50% | 0.50% | 0.07% | - | - |
| MIM- 420 | 13% | 0.50% | 0.50% | 0.50% | 0.30% | - | - |
| MIM-440CI | 17% | - | 0.90% | 0.50% | 1.10% | - | - |
| MIM-430L | 17% | - | 0.50% | 0.50% | 0.08% | - | - |
| MIM- PANACEA | 15% | 4% | - | - | 0.85% | 4% Co | 2% Mo |
| MIM-M-12 Chromium | 12.50% | 1% | 0.50% | 0.50% | 0.10% | - | - |

Physical and Mechanical

| Alloys | Status | Tensile Strength | Yield Strength | Impact Strength | Hardness | Young's Modulus | Poisson's Ratio | Elongation | Density |
|----------|-------------|---------------------|-------------------|--------------------|----------|--------------------|--------------------|--------------|-------------------|
| | | Мра | Мра | J | HRB | Gpa | Ratio | % in 25.4 mm | g/cm ³ |
| MIM-304 | as sintered | 505 | 215 | 100 | 88 | 193 | 0.29 | 40 | 7.9 |
| MIM-316L | as sintered | 485 | 170 | 80 | 79 | 193 | 0.29 | 40 | 8 |

Note

The above data are reference material science data. This data reference is not binding and is not considered as authoritative test data. If your material requirements are extremely precise, please contact our material engineers.Tel | +86 18926788217 | Web | www.newayprecision.com | Contact Neway



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|-------------|---------------|---------------|---------------------|-------------------|--------------------|----------|--------------------|--------------------|--------------|---------|
| | | | Мра | Mpa | J | HRB | Gpa | Ratio | % in 25.4 mm | g/cm³ |
| MIM- | - 17-4 PH | l as sintered | 1240 | 1170 | 30 | 38 | 200 | 0.29 | 10 | 7.8 |
| MIM- | - 420 | as sintered | 1450 | 1340 | 25 | 58 | 200 | 0.29 | 5 | 7.7 |
| MIM- | -440Cl | as sintered | 1900 | 1760 | 15 | 58 | 206 | 0.29 | 3 | 7.6 |
| MIM- | -430L | as sintered | 480 | 275 | 120 | 95 | 198 | 0.29 | 45 | 7.7 |
| MIM- PAN | - ACEA | as sintered | 1760 | 1650 | 20 | 52 | 220 | 0.29 | 5 | 8.1 |
| | -M-12 mium | as sintered | 760 | 580 | 55 | 35 | 190 | 0.29 | 25 | 7.7 |

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